

Product Information **642 XF/N**

Product structure		
Backing	Flexible X-weight cotton cloth	
Flexibility	low 1 5 10 high	
Grain Type	Aluminium oxide	
Coating	Closed coat	BOO WIS BO STANCKE
Top Coat	stearate special top coat	
Manufactured Width	□1400 mm □1430 mm ☑1650	mm others
Form		
Suitable for	Hand grinding Hand held machine grinding	Machine grinding
Grits		Ceramic, zirconia, # and * = non P-Grits
P 12 P 16 P 24 P 30 □	P 36	0 N P 100 P 120 P 150 P 180 P 220 P 240
P 280 P 320 P 360 P 400	P 500 P 600 P 800 P 1.000 P 1.	200 P 1.500 P 2.000 P 2.500 ST 3.000* ST 5.000* ST 7.000*
Materials		
Aluminium Non-ferrous Stainles metal Steel	Steel Titanium Paint lacquer	Glass Wood Plastics Stone/china
Application examples		
Base material for flap wheels and spindle	wheels Electric and pneumatic power files	Hand-held grinder

- At flap wheels and spindle wheels excellent self sharpening effect due to specially treated X-weight cotton backing
- High stock removal rates at deburring jobs due to strong resin over resin bonded aluminium oxide grain
- General use on hand-held grinder due to semi open grain coat